

## Specifications:

### Doors:

Doors are 5 piece construction, plywood veneer, MDF, or 3/4" thick solid wood, depending on the style. Doors over 46 3/4" in height will be constructed with a center rail.

### Drawer Fronts:

Drawer Fronts are 3/4" thick solid wood, 5 piece construction, plywood veneer, or MDF, depending on the style.

### Drawers:

Drawer box sides, front and back are 5/8" thick solid birch dovetailed at all four corners. Drawer bottoms are 1/4" thick plywood. Drawer box is fastened to front with screws and are lifetime guaranteed.

### Drawer Slides:

Drawer slides are an epoxy coated undermount, 3/4 extension, self-closing on nylon rollers for silent movement. They are lifetime guaranteed and have a load rating of 75 pounds.

### Upgrades:

#### Undermount Soft Motion Full Extension

#### Drawer Slides:

Drawer slides are full extension undermount, soft motion self closing with an easy release mechanism. They have a load rating of 100 lbs. per pair. Additional upcharge of \$93 list per drawer. Not available on Roll Trays, Condiment Drawers or Wall With Drawers.

### Frames:

All frames are 1 1/2" X 3/4" solid wood.

### Sides:

Cabinet sides are 1/2" thick, 5-ply, veneer core plywood with natural birch melamine interior. Exposed sides will match the wood specie of the cabinet ordered. Sides are fastened to the front frame with glue using tongue and groove construction.

### Tops and Bottoms:

Tops and bottoms of all wall cabinets and the bottoms of base cabinets are 1/2" thick particleboard substrate with natural birch melamine both sides. Tops and bottoms are glued and set into the sides and hanger rails.

### Backs:

Backs are 1/8" material with natural birch melamine.

### Shelves:

Shelves are 3/4" thick particleboard substrate with natural birch melamine both sides and front edge. Shelves are supported with plastic shelf supports and are adjustable on 32mm increments.

### Toekick:

1/2" plywood of the same wood specie as the cabinet ordered is supplied in 4 1/2" X 8' lengths, for the toekick.

### Finish:

All cabinets are hand sanded prior to staining. A penetrating grain stain is then applied and hand-wiped.

The sealer coat, which is a catalyzed conversion coating, is sprayed and cured. This sealer is a blending of alkyd, amino and vinyl resins, which contributes to the overall durability of the system by penetrating the grain of the wood and providing a "link" coat between the stain and the topcoat. The sealer is then sanded and prepared for the topcoat application.

The final coating is a catalyzed, conversion varnish which is a carefully formulated combination of alkyd and amino resins. After spray application the film is cured and cross links to form a superior thermoset coating that possesses exceptional stain, moisture and chemical resistance, while retaining its clarity.

### Hardware:

Standard overlay door styles will have a 1/2" overlay concealed hinge. The hinge is a 106 degree self-closing, adjustable hinge. Full overlay door styles will have a 1 1/4" overlay concealed hinge. The hinge is a 106 degree self-closing, adjustable hinge.

Pulls and knobs are available in a variety of styles and are furnished at no charge, with each cabinet ordered. If hardware is not wanted, a hardware credit of \$4.00 list each can be requested at the time the order is placed.

Integral Finger Rout-can be ordered in lieu of hardware.

\*IFR-BACK Door rout will be off-centered opposite hinge.  
Wall Unit - Bottom Edge  
Base Unit - Top Edge  
Drawer Front - Centered on Back Side Of Top Edge.

**\*NOT AVAILABLE WITH FULL OVERLAY**

# SPECIFICATIONS

GENERAL

## CONSTRUCTION DETAILS

